

PROJECT:		
ITEM #	Ç)TY:
MODEL #		
AIA #	SIS #	

HIGH TEMPERATURE STEAM RACK CONVEYOR



Rendered image is for general visual representation only. Please refer to specifications for the latest detailed product information.

Customers save \$1500 per year in energy cost on average when compared to a standard machine!









STANDARD FEATURES

- Exhaust Air Energy Recovery reuses waste energy to preheat incoming water
- 44" Single Tank + 36" Heavy Duty Prewash
- Perpetual Rack Advance System with digital jam monitoring, and mechanical drive protection
- Automated Delime Function with user-customizable alert intervals
- · 209 Racks Per Hour
- 0.48 Gallons/Rack With Energy Sentinel (idle pump shut-off)
- Advanced Touchscreen Display
 intuitive condition alerts, with user friendly cleaning and
 operation visual guidance, multi-lingual
- Enhanced Visual On-board Diagnostics
 quickly identify machine faults for rapid resolution and less
 downtime
- Automatic Tank Fill
- Programmable Machine Dwell pauses rack in wash zone for extended cleaning, NSF Certified Pot & Pan Mode
- · Automatic Drain Valve
- · Single-Piece Hood Design
- Single-Piece Scrap Screen more robust and faster cleaning
- Single-Piece Stainless Steel Upper And Lower Wash Arm Manifolds
- · Single-Point Electrical Connection
- 20" Standard Vertical Clearance accommodates 18" x 26" sheet pans
- Fully Insulated Doors
 open a full 180° for unrestricted cleaning access
- All Stainless Steel Heavy Gauge Construction including base, legs and feet
- Enclosure Panels (front and sides)
- · 2 HP Pump Motor with stainless steel impeller
- Factory Authorized Start-Up
- Vent Fan Control
- ENERGY STAR® Certified

SPECIFIER STATEMENT

Specified unit will be Champion Model 80 PRO-HD w/Heat Recovery Option (steam) high temperature rack conveyor dishwashing machine. Features top mounted Prodigy HMI user interface controls with proactive maintenance software, proportional rinse, using only 100 GPH, built-in booster, progressive anti-jam drive system, energy sentinel (idle pump shut-off), 209 racks per hour, single-piece hood design, single-piece stainless steel upper & lower wash arms manifolds, full 180° opening leak proof insulated hinged access doors.

1 Year parts and labor warranty.

In the USA:

3765 Champion Blvd, Winston-Salem, NC 27105 Tel: (336) 661-1556 Fax: (336) 661-1979 www.championindustries.com

In Canada:

2674 N. Service Rd., Jordan Station, Ontario, Canada LORISO Tel: (905) 562-4195 Fax: (905) 562-4618

www.championindustries.com/lcanada

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ACCESSORIES

- □ Drain water tempering kit (unmounted)
- ☐ Table limit switch, unmounted (recommended on all rack conveyor installations) (unmounted)
 - o WHISKER STYLE
 - o BUTTON STYLE
- Vent cowl, stainless steel with 7" stacks & locking dampers
- ☐ Flanged feet (unmounted)
- □ Water hammer kit (unmounted)
- ☐ Chemical pump kit (detergent and rinse aid, mounted and interwired)
- ☐ Water pressure regulating valve (unmounted; standard with booster)
- □ ION scale prevention device (unmounted)
 (HW & CW lines)
- ☐ Water softening system (manufactured, warrantied and serviced by Kinetico)
- □ Dish racks:
 - o PEG RACK
 - o FLAT RACK
 - o SHEET PAN RACK
- ☐ Splash shields (load end only)
- ☐ Cantilever sideloader (without hood) for 90° load operation
 - o 24" SIDELOAD
 - o 30" SIDELOAD (ACCEPTS SHEET PANS)
- ☐ Model PRO-90B unloader (90° corner conveyor table)
- ☐ Model PRO-90B loader (90° corner conveyor table)
- ☐ Model RCT 64 or RCT 84 roller conveyor table (see factory for custom length)
- □ Stainless steel rear enclosure panels
- □ Correctional package (contact factory)

OPTIONS

- □ 33" Blower dryer steam
- □ Direct link connectivity solution
- □ Direct link plus+ connectivity solution

Cantilever Sideloader (no hood)



PRO-90B

90° Corner Conveyor table loader and unloader available



Model RCT 64 or RCT 84

Roller conveyor table



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UTILITIES

1	Electrical Connections		
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	Machine electrical connection and booster electrical connection		
2	Hot Water		
	25 PSI flowing pressure (machine with built-in booster) Main connection 1/2" NPT, 110° incoming water (Initial Fill = 34 Gal)		
3A	Cold Water		
	30 PSI flowing connection 1/2" NPT; 55° Minimum		
5	Drain		
	A Connection 1-1/4" NPT, Drain Max Flow Rate (g/min) 15		
	B Connection 3/4" booster water pressure relief valve to open drain		
6A	Steam		
	1-1/4" NPT machine & booster (10-30 PSI) flow pressure		
7A	Condensate		
	3/4" NPT machine return to boiler. No back pressure.		
8	Vents		
	A Stack connection – load end 150 CFM @ 1/4" static pressure		
	B Stack connection – unload end 200 CFM @ 1/4" static pressure		

Warning: Plumbing and electrical connections should be made by qualified personnel who will observe all the applicable plumbing, sanitary, and safety codes and the National Electrical Code.

Note: Water Hammer Arrestor (meeting ASSE-1010 standard or equivalent) to be supplied (by others) in common water supply line at service connection.

Plumbing Notes: Because of the variation in house-supplied steam and water pressures, steam and water pressure regulating valves (PRVs) may be needed. (Water PRV is standard on machines with booster.) The PRVs can either be purchased from Champion or obtained locally.

Champion does not endorse using on-demand (tankless) water heating systems, as well as PEX and other plumbing materials that may limit water flow, as these could impair machine performance. For optimal results, we recommend using appropriately sized conventional hot water tanks and standard copper water supply lines that adhere to our specifications. Not following these recommendations may void the manufacturer's warranty.

Water hardness of 3 grains/US Gal (0.83 Imp Gal) - 5.3 Mg/L or less

SPECIFICATIONS

Capacity		
Racks per hr (NSF rated)		
Wash tank (US gal.)		
Prewash tank (US gal.)		
Conveyor speed (ft/min)		
Conveyor speed Pot/Pan Mode (ft/min) (only one rack at a time in pot/pan)		
Motor Horsepower		
Drive	1/6	
Wash	2	
Prewash		
Water Consumption		
US Gal. per hr (max. use)	100	
US Gal. per rack		
Heating 10-30 PSI flow pressure		
Tank heat, steam (lbs./hr. required)		
Steam booster (lbs./hr. required for 70° F rise)		
Booster heaters completely inter plumbed, controls are interwired.		
Venting		
Load end (minimum CFM)		
Unload end (minimum CFM)		
Standard 20"x 20" Rack Complement		
Peg		
Flat		

Venting Notes: Fabricated duct size: 3-7/8" x 15-7/8" (outside dimensions)

Note: Freezing air must not be allowed to be drawn down into the heat recovery coil when building vent fan is off if direct vent ducting is connected to the machine.

Optional Drain Tempering: 1/2" NPT cold water connection required. 1/2" NPT drain connection from back flow preventer to house drain. (FIELD INSTALLED and PLUMBED).

80 PRO w/Heat Recovery Option (Steam) Tank Heat, with 70°F Rise Booster					
Elec. Specs	Rated Amps	Minimum Supply Ckt. Conductor Ampacity	Maximum Overcurrent Protective Device		
208/60/3	16	20	20		
240/60/3	15	20	20		
480/60/3	7	15	15		
575/60/3	6	15	15		

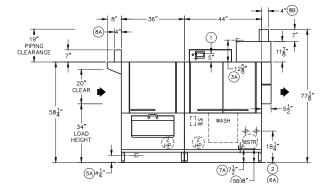


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Shipping weight crated: 975 lbs. Dimensions shown in inches

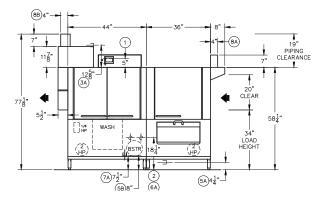
Front View: Left to Right Model





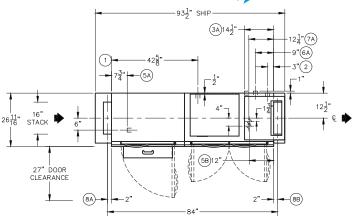
Front View: Right to Left Model R-L





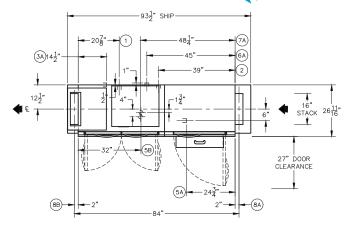
Plan View: Left to Right Model



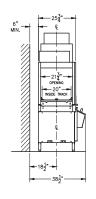


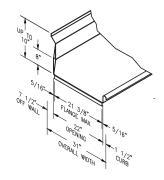
Plan View: Right to Left Model R-L





End View







Suggested Table Construction

Flange Details

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Due to an ongoing value analysis program at Champion, specifications contained in this catalog are subject to change without notice.

